

Job #: 800
Project: Quick Release Cabin Step (16)
Type: Bell 206L/407

Approval: SH00-48
Drawing List: DCL800-11

Fabrication and Assembly Drawing(s)	Description
80010	Step Assembly
80020	Step End Fabrication

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y</u> ✓
Document Control List revision level matches (or exceeds) STC:	<u>Y</u> ✓
Drawings revision levels match Document Control List:	<u>Y</u> ✓
Purchase order or Work order source is recorded for each part/ass'y:	<u>Y</u> ✓
Tests and inspections specifically called out on drawings are complete:	<u>Y</u> ✓
Release tags associated with all fabricated parts are attached:	<u>Y</u> ✓
All mounting hardware and supplies are included:	<u>Y</u> ✓

List all non-conformities raised: _____

Welder Signature: _____ Date: _____

Inspector Signature: Jeff Clark Date: 19 July 2010


Drawing: 80010 Revision 1
Assembly: 80010-7475 Step Assembly
Batch Quantity: 16 sets

Qty	Part #	Description	Material	P.O./W.O.	Checked
16	80010-7475	Step Assembly	Step Extrusion	8021	
16	80020-01	Left Step End	6061-T6 Aluminum, 3.5 x 1 bar	10039	
16	80020-02	Right Step End	6061-T6 Aluminum, 3.5 x 1 bar	10039	

Processes	Per	Mat'ls Used	Initials
Welding	AMS2685C	ER4043 Rod	
Powder Coating			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO 2010-24	
6. Item	7. Description Cabin Step Ass'y	8. Part Number 80010-7475	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New	
12. Remarks						
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mm/yyyy) 22 Apr 2013		14d. Name		14e. Date (dd/mm/yyyy)
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HAASEN



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: CABIN STEP (Bell 206L/407) No. of pieces: 1

Manufacturer: AERO DESIGN

Part No.: 80010-7475 Serial / Batch No.: U/K

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2010-24

Remaining Tasks to be Performed: FITTINGS / GRIP PAINT

Signature: [Signature]

Date: 12 AUG 2013 Lic. No. / ACA _____

In Process



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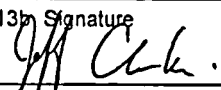
AMF 73-04

Remarks

In Process


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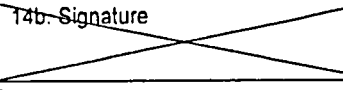
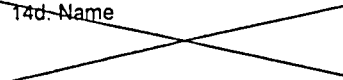
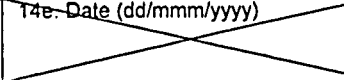
JWA 2

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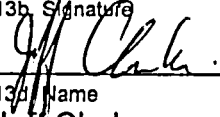
Wiskata

HEU TRANS-PORT

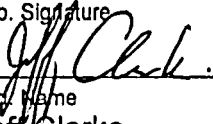
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 24 Apr 2012		14d. Name		14e. Date (dd/mmm/yyyy)	
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	Cabin Step Ass'y	80010-7475	1	N/A	New
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		AMF 73-04			
13d. Name		13e. Date (dd/mmm/yyyy)		14c. Approved Organization Number	
Jeff Clarke		05 Sep 2012			
14d. Name		14e. Date (dd/mmm/yyyy)			
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ESSENTIAL

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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Cabin Step	80010-7475	1	N/A	New	
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mm/yyyy) 21 Mar 2012		14d. Name		14e. Date (dd/mm/yyyy)
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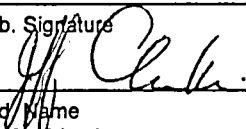
H2H Transport

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F/W AIR

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HELI TRANS PART

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	Cabin Step Ass'y	80010-7475	1	N/A	New	
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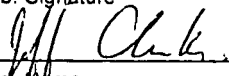
Wisk-Air

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OK

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TRANSPORT

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